10

15

## ABSTRACT OF THE DISCLOSURE

A film is formed by casting a ribbon on a support from a flow cast die while pulling said ribbon toward said support by providing a decompression area. The decompression area is divided into a middle portion, a left portion and a right portion. Degrees of decompression in these three portions satisfy the following formulae:

$$0 < (PC-PL) \times 100/|PC| < 15;$$

$$0 < (PC-PR) \times 100/|PC| < 15;$$

$$|PL-PR| \times 100/ |0.5(PL+PR)| < 10;$$

wherein PC is a degree of decompression in said middle portion, PL a degree of decompression in said left portion, and PR a degree of decompression in said right portion. The film obtained by the above method is suitable for a polarizing plate protection film, which is used for a liquid crystal display device.